

System Error Codes

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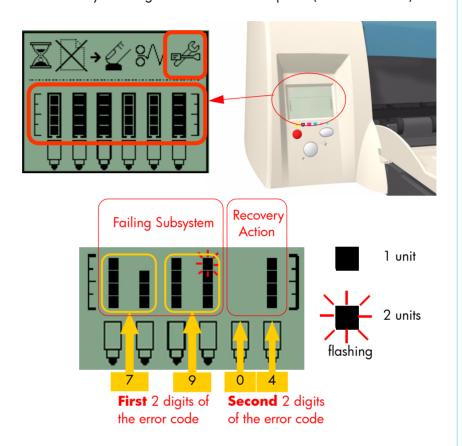
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Introduction

The following pages contain a list of system error codes and their respective descriptions and recommended corrective actions. Only try one recommended action at a time and check if the error code has disappeared.

Since the front panel can only display graphics, the error code needs to be determined by counting the bars on the front panel (as shown below).

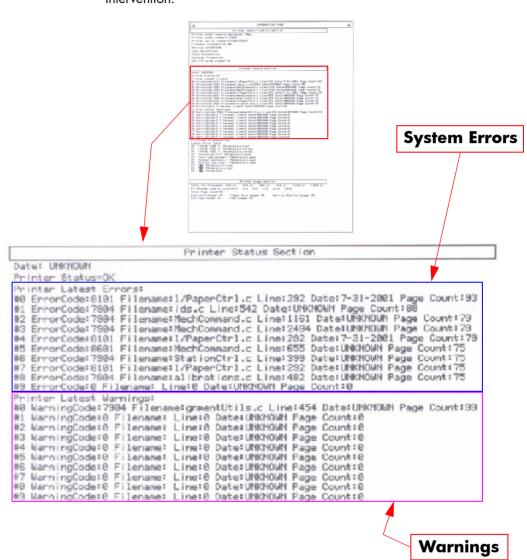


Refer to Page 2-17 for an explanation on the construction of the Error Codes and Warnings.



Errors and Warnings

Error Codes will normally be displayed directly on the front panel (but can also be seen on the Information Page) and will require some kind of intervention to resolve the problem. **Warnings** will **not** be displayed on the front panel, but will instead only appear on the Information Page, therefore allowing the user to continue operating the printer without the need of an intervention.



You can also obtain report of the System Error and Warnings through the DesignJet System Maintenance Tool.



System Error Codes

System Error: 01:10

Problem Electronics Module failure.

Description:

Corrective Action: Replace the Electronics Module \Rightarrow Page 8-13.

System Error: 01:12

Problem Electronics Module failed during the firmware upgrade OR the Electronics

Description: Module failed during initialization. **Corrective Action:** Try the following:

If the Electronics Module failed during initialization, you must perform the Electronics Test to determine the cause of the failure.

If the Electronics Module failed during the firmware upgrade, first perform an emergency firmware upgrade (⇒ Page 2-16).

If an emergency firmware upgrade is NOT possible or it didn't work, replace the Electronics Module ⇒ Page 8-13.

System Error: 02:10

Problem Carriage failure.

Description:

Corrective Action: Replace the Carriage Assembly \Rightarrow Page 8-27.

System Error: 04:13

Problem Generic Firmware Error (Network Card).

Description:

Corrective Action: Unplug the power cable from the printer and wait a few seconds. Plug in the

power cable again and check if the Error Code has disappeared. If the error code continues, refer to the Jetdirect Card Service Manual and Service

Notes.

System Error: 08:11

Problem Front Panel cannot be detected. **Description:**

Corrective Action: Reconnect the Front Panel.



System Error: 11:10

Problem Trailing Cable Failure.

Description:

Corrective Action: Try the following:

Replace the Carriage Assembly ⇒ Page 8-27.

■ If the Error Code continues, replace the Electronics Module \Rightarrow Page 8-13.

Only replace one component at a time and check if the error has gone before replacing another component. Using this procedure you will be able to determine exactly which component failed.

System Error: 11:11

Problem Trailing Cable is badly connected.

Description:

Corrective Action: Try the following:

Reconnect the Trailing Cable correctly to the Electronics Module.

If the Error Code continues, replace the Carriage Assembly ⇒ Page 8-27.

System Error: 21:10

Problem Service Station failure.

Description:

Corrective Action: Replace the Service Station Assembly ⇒ Page 8-17.

System Error: 22:10

Problem Ink Supply Station failure.

Description:

Corrective Action: Replace the lnk Supply Station \Rightarrow Page 8-11.

System Error: 42:10

Problem Carriage Motor failure (short-circuit).

Description:

Corrective Action: Replace the Carriage Motor Assembly \Rightarrow Page 8-22.



System Error: 56:10

Problem Description:

Error during the calibration of the motor encoder system or a problem

finding the zero position on the Encoder Disc.

Corrective Action: Try the following:

Replace the Paper-Axis Motor Drive Assembly ⇒ Page 8-36.

Replace the Encoder Disc.

Make sure you recalibrate the Paper-Axis after replacing the Paper-Axis Motor Drive Assemby or the Encoder Disc.

Only replace one component at a time and check if the error has gone before replacing another component. Using this procedure you will be able to determine exactly which component failed.

System Error: 61:05

Problem Description:

Firmware Upgrade or Color Calibration was rejected because the file was

sent in the wrong format.

Corrective Action: Upgrade the RIP software or the Designjet System Maintenance Tool.

System Error: 64:04

Problem Description

Firmware Error (USB Port).

Description:

Corrective Action: Try the following:

Unplug the power cable from the printer and wait a few seconds. Plug in the power cable again and check if the Error Code has disappeared.

■ If the Error Code reappears, check for a new Firmware release.

System Error: 65:04

Problem

Generic Firmware Error (Communication Failure).

Description:

Corrective Action: Upgrade the printer to the latest firmware release.

System Error: 71:03

Problem Problem

Generic Firmware Error (Out of memory).

Description:

Corrective Action: Try the following:

Unplug the power cable from the printer and wait a few seconds. Plug in the power cable again and check if the Error Code has disappeared.

If the Error Code reappears, check for a new Firmware release.



System Error: 72:04

ProblemGeneric Firmware Error (**expected**). **Description:**

Corrective Action: Try the following:

- Unplug the power cable from the printer and wait a few seconds. Plug in the power cable again and check if the Error Code has disappeared.
- If the Error Code reappears, check for a new Firmware release.
- If possible, request the user to provide the following information which can be found on the **information page**:
 - Firmware Release.
 - Filename.
 - Line.

System Error: 79:04

Problem Generic Firmware Error (**unexpected**). **Description:**

Corrective Action: Try the following:

- Unplug the power cable from the printer and wait a few seconds. Plug in the power cable again and check if the Error Code has disappeared.
- If the Error Code reappears, check for a new Firmware release.
- If possible, request the user to provide the following information which can be found on the **information page**:
 - Firmware Release.
 - Filename.
 - Line.

System Error: 81:01 8/\

ProblemPaper-Axis shutdown - usually a paper-jam caused by a blockage of the Paper-axis System.

Corrective Action: Try the following:

- If this error code was caused by a paper-jam, unplug the power cable from the printer and clear the blockage. Plug in the power cable again and check if the Error Code has disappeared
- If this error code appeared but was NOT caused by a paper jam, replace the Paper-Axis Motor Drive Assembly ⇒ Page 8-36.

System Error: 83:10

Problem Sheet feeding failure. **Description:**

Corrective Action: Try the following:

- Replace the Out-Of-paper Sensor.
- Replace the Electronics Module ⇒ Page 8-13.



System Error: 85:10

Problem Description:

Paper-Axis Encoder error.

Corrective Action: Try the following:

Make sure that the Encoder Sensor cable is connected correctly.

Replace the Paper-Axis Motor Drive Assembly ⇒ Page 8-36.

■ Replace the Electronics Module ⇒ Page 8-13.

System Error: 86:01 **9/**

Problem Description:

Scan-axis shutdown - usually a paper-jam caused by a blockage of the Scan-axis System.

Corrective Action: Try the following:

Check that there are no obstacles in the Scan-Axis which stops the Carriage from moving freely.

Too much friction in the Slider Rod, try lubricating the Slider Rod.

The Carriage is bumping into the Service Station. If the Carriage is stuck at the right hand side of the Printer and cannot be moved out to the center of the Print Platen it is because the Service Station cannot uncap the printheads. In this case replace the Service Station Assembly ⇒ Page 8-17.

■ Check that the belt is correctly installed and not damaged.

Check that the Turnaround Pulley is correctly installed.

Replace the Carriage Motor Assembly \Rightarrow Page 8-22.

System Error: 86:11

Problem Description:

Scan-axis shutdown during initialization. Typically, this error occurs when the printer detects an incorrect length.

Corrective Action: Try the following:

- Unplug the power cable from the printer and wait a few seconds. Plug in the power cable again and check if the Error Code has disappeared.
- Check that the Paper-Axis Drive Motor Assembly is correctly installed and that the bushing is correctly locked into position.
- Check that the Carriage moves freely and DOES NOT bump into the Service Station.
- If the Printheads are not installed, maybe the carriage cover is not closed completely.
- If the Error Code continues, replace the Carriage Assembly ⇒ Page 8-27.



Warnings

System Error: 01:11

Problem The Electronics Module is incorrectly positioned.

Description:

Corrective Action: Reseat the Electronics Module by Removing it from the Printer (⇒ Page 8-13)

and installing it again in the correct position.

System Error: 02:10

Problem Carriage failure.

Description:

Corrective Action: Replace the Carriage Assembly \Rightarrow Page 8-27.

System Error: 270:00

Problem Color Calibration Failure - Color Calibration cancelled.

Description:

Corrective Action: Try the following:

Clean the electrical contacts on the black printhead.

If the error code continues, replace the **black** printhead.

System Error: 271:00

Problem Color Calibration Failure - Color Calibration cancelled.

Description:

Corrective Action: Try the following:

Clean the electrical contacts on the cyan printhead.

If the error code continues, replace the **cyan** printhead.

System Error: 272:00

Problem Color Calibration Failure - Color Calibration cancelled.

Description:

Corrective Action: Try the following:

Clean the electrical contacts on the magenta printhead.

If the error code continues, replace the magenta printhead.

System Error: 273:00

Problem Color Calibration Failure - Color Calibration cancelled.

Description:

Corrective Action: Try the following:

Clean the electrical contacts on the yellow printhead.

If the error code continues, replace the **yellow** printhead.



System Error: 274:00

Problem Color Calibration Failure - Color Calibration cancelled.

Description:

Corrective Action: Try the following:

Clean the electrical contacts on the **light cyan** printhead.

If the error code continues, replace the **light cyan** printhead.

System Error: 275:00

Problem
Description:

Color Calibration Failure - Color Calibration cancelled.

Corrective Action: Try the following:

Clean the electrical contacts on the light magenta printhead.

■ If the error code continues, replace the **magenta** printhead.

System Error: 35:01

Problem Description:

No Cleanout Assembly (or Duplexer, if installed) detected while loading

media.

Corrective Action: Try the following:

 \blacksquare Remove the Cleanout Assembly (\Rightarrow Page 8-24) (or Duplexer, if installed)

and install it again correctly.

Replace the Duplexer Interconnect PCA.

■ If the Error Code continues, replace the Cleanout Assembly \Rightarrow Page 8-24.

System Error: 58:10

Problem Line Sensor/Carriage Failure (during Color Calibration).

Description:

Corrective Action: Replace the Carriage Assembly ⇒ Page 8-27.

System Error: 61:05

Problem Firmware Upgrade or Color Calibration was rejected because the file was

Description: sent in the wrong format.

Corrective Action: Upgrade the RIP software or the Designjet System Maintenance Tool.

System Error: 65:01

Problem Communication Failure.

Description:

Corrective Action: Try the following:

 Unplug the power cable from the printer and check the cable connections (Parellel, USB and Network cables). Plug in the power cable again and

check if the Error Code has disappeared.



System Error: 66:02:1 (Only applicable to HP DesignJet 30/30n)

Problem Horizontal clipping. May happen when multi-pick occurs and two sheets are

Description: loaded together and they do not completely overlap.

Corrective Action: Make sure the image size is within the selected WIDTH of the sheet.

System Error: 66:02:2 (Only applicable to HP DesignJet 30/30n)

Problem Vertical clipping. May happen when multi-pick occurs and two sheets are

Description: loaded together and they do not completely overlap.

Corrective Action: Make sure the image size is within the selected LENGTH of the sheet.

System Error: 71:14

Problem Out-of-memory while trying to process the firmware upgrade file. Probably this **Description:**

is a firmware bug, because the firmware should free up enough memory to

perform the firmware upgrade process correctly.

Corrective Action: Perform an emergency firmware upgrade (\Rightarrow Page 2-16).

System Error: 74:12

Problem Firmware bug in the firmware upgrade process

Description:

Corrective Action: Try the following:

Download the special file in order to update the bootlog.

■ If possible, request the user to provide the following information which

can be found on the **information page**:

Firmware Release.

Printer Serial Number.

System Error: 81:01

Problem Paper-Axis shutdown - usually a paper-jam caused by a blockage of the

Description: Paper-axis System.

Corrective Action: Try the following:

If this error code was caused by a paper-jam, unplug the power cable from the printer and clear the blockage. Plug in the power cable again

and check if the Error Code has disappeared

If this error code appeared but was NOT caused by a paper jam, replace the Paper-Axis Motor Drive Assembly \Rightarrow Page 8-36.

System Error: 83:01:1 (Only applicable to HP DesignJet 30/30n)

Problem The paper is rejected from the Bypass due to skew. **Description:**

Corrective Action: When manually loading paper from the front of the paper, make sure that it

is loaded straight.



System Error: 94:02:1 (Only applicable to HP DesignJet 30/30n)

ProblemUser selected Coated Paper and Best mode, but the Color Calibration profile was obsolete or missing for Coated Paper and the selected print quality setting.

Corrective Action: Using the System Maintenance Tool, perform Color Calibration for Coated

Paper and the selected print quality setting.

System Error: 94:02:3 (Only applicable to HP DesignJet 30/30n)

ProblemUser selected Photo Paper and Best mode, but the Color Calibration profile was obsolete or missing for Photo Paper and the selected print quality setting.

Corrective Action: Using the System Maintenance Tool, perform Color Calibration for Photo

Paper and the selected print quality setting.

System Error: 94:02:4 (Only applicable to HP DesignJet 30/30n)

ProblemUser selected Heavy-Weight Coated Paper and Best mode, but the Color

Calibration profile was obsolete or missing for Heavy-Weight Coated Paper

and the selected print quality setting.

Corrective Action: Using the System Maintenance Tool, perform Color Calibration for Heavy-

Weight Coated Paper and the selected print quality setting.

System Error: 94:02:5 (Only applicable to HP DesignJet 30/30n)

ProblemUser selected Proofing Semi-Gloss Paper and Best mode, but the Color **Description:**Calibration profile was obsolete or missing for Proofing Semi-Gloss Paper

and the selected print quality setting.

Corrective Action: Using the System Maintenance Tool, perform Color Calibration for Proofing

Semi-Gloss Paper and the selected print quality setting.

System Error: 94:02:6 (Only applicable to HP DesignJet 30/30n)

ProblemUser selected Photo Matte Paper and Best mode, but the Color Calibration
profile was obsolete or missing for Photo Matte Paper and the selected print

quality setting.

Corrective Action: Using the System Maintenance Tool, perform Color Calibration for Photo

Matte Paper and the selected print quality setting.

System Error: 94:02:7 (Only applicable to HP DesignJet 30/30n)

ProblemUser selected Photo Satin Paper and Best mode, but the Color Calibration profile was obsolete or missing for Photo Satin Paper and the selected print

quality setting.

Corrective Action: Using the System Maintenance Tool, perform Color Calibration for Photo

Satin Paper and the selected print quality setting.



94:02:8 (Only applicable to HP DesignJet 30/30n) **System Error:**

Problem User selected Coated Paper and Max dpi, but the Color Calibration profile

Description: was obsolete or missing for Coated Paper and the selected print quality

setting.

Corrective Action: Using the System Maintenance Tool, perform Color Calibration for Coated

Paper and the selected print quality setting.

System Error: 941:02:1 (Only applicable to HP DesignJet 30/30n)

Problem User selected Photo Paper and Max dpi, but the Color Calibration profile

Description: was obsolete or missing for Photo Paper and the selected print quality

setting.

Corrective Action: Using the System Maintenance Tool, perform Color Calibration for Photo

Paper and the selected print quality setting.

System Error: 941:02:2 (Only applicable to HP DesignJet 30/30n)

Problem User selected Heavy-Weight Coated Paper and Max dpi, but the Color **Description:**

Calibration profile was obsolete or missing for Heavy-Weight Coated Paper

and the selected print quality setting.

Corrective Action: Using the System Maintenance Tool, perform Color Calibration for Heavy-

Weight Coated Paper and the selected print quality setting.

System Error: 941:02:3 (Only applicable to HP DesignJet 30/30n)

Problem User selected Proofing Semi-Gloss Paper and Max dpi mode, but the Color

Description: Calibration profile was obsolete or missing for Proofing Semi-Gloss Paper

and the selected print quality setting.

Corrective Action: Using the System Maintenance Tool, perform Color Calibration for Proofing

Semi-Gloss Paper and the selected print quality setting.

System Error: 941:02:4 (Only applicable to HP DesignJet 30/30n)

Problem User selected Photo Matte Paper and Max dpi mode, but the Color

Description: Calibration profile was obsolete or missing for Photo Matte Paper and the

selected print quality setting.

Corrective Action: Using the System Maintenance Tool, perform Color Calibration for Photo

Matte Paper and the selected print quality setting.

System Error: 941:02:5 (Only applicable to HP DesignJet 30/30n)

Problem User selected Photo Satin Paper and Max dpi mode, but the Color

Description: Calibration profile was obsolete or missing for Photo Satin Paper and the

selected print quality setting.

Corrective Action: Using the System Maintenance Tool, perform Color Calibration for Photo

Satin Paper and the selected print quality setting.



94:04 **System Error:**

Problem Description: Firmware Error (during color calibration).

Corrective Action: Try the following:

■ Unplug the power cable from the printer and wait a few seconds. Plug in the power cable again and check if the Error Code has disappeared.

■ If the Error Code reappears, check for a new Firmware release.

94:08 **System Error:**

Problem Description: Color Calibration Warning - Color Calibration not cancelled but Color

Calibration values are likely to be incorrect.

Corrective Action: Try the Color Calibration again, but this time using a differnt type of media

(preferably **hp** media).

94:10 **System Error:**

Problem Description: Color Calibration Failure - Color Calibration cancelled.

Corrective Action: Try the following:

Unplug the power cable from the printer and wait a few seconds. Plug in the power cable again and try the Color Calibration again.

■ If this error code appears again, check the Color Calibration print:

- If the Color Calibration was printed correctly without any print defects, then check that the media is moving freely (backwards and forwards) while the printer is scanning it.

- If the Color Calibration was printed incorrectly, with some print defects, replace the faulty Printhead of the color where the defects were noticeable.

If the Error Code continues, replace the Carriage Assembly ⇒ Page 8-27.

System Error: 95:00

Problem Description: Printhead Alignment Failure - Printhead Alignment cancelled.

Corrective Action: Try the following:

Clean the printhead indicated by the printer.

If the error code continues, replace the faulty printhead.



System Error: 95:02

Problem
Description:

Printhead Alignment Failure - Printhead Alignment cancelled.

Corrective Action: Try the following:

Unplug the power cable from the printer and wait a few seconds. Plug in the power cable again and try the Printhead Alignment again.

■ If this error code appears again, check the Printhead Alignment print:

 If the Printhead Alignment was printed correctly without any print defects, then check that the media is moving freely (backwards and forwards) while the printer is scanning it.

 If the Printhead Alignment was printed incorrectly, with some print defects, replace the faulty Printhead of the color where the defects were noticeable.

System Error: 95:04

Problem Description:

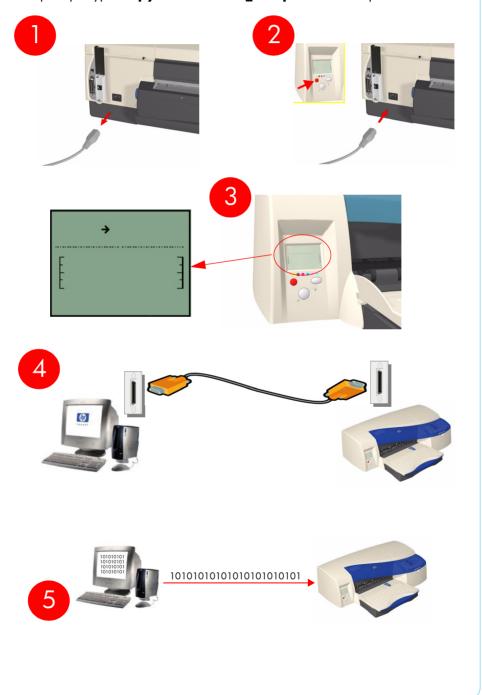
Firmware Error (during Printhead Alignment).

Corrective Action: Upgrade the printer to the latest firmware release.



Emergency Firmware Upgrade

- 1 Unplug the power cord from the printer and wait a few seconds.
- **2** Press and hold the Cancel (red) button while plugging in the power cord.
- **3** The printer will initialize in emergency mode (the front panel will display just the arrow icon).
- 4 Connect the printer to the computer with a parallel cable.
- 5 Send the firmware file through the parallel port from the DOS command prompt. Type: **copy /b firmware_file lpt1:** and then press ENTER.





System Error Codes - Explanation

System Error Codes explain which component/system is failing and what action should be taken to resolve the problem.

System Error Codes are displayed directly on the front panel (but can also be seen on the Information Page) and have been defined in the format **XX.YZ**.

Warnings will **not** be displayed on the front panel, but will instead only appear on the Information Page and have been defined in the format **XXn.YZ.m**.

- **XX**: Service Part (2 digits).
- n: Service Part Index (if more than one used in the product) Optional.
 e.g. Identify the Ink Supply (color and number).
- **Y**: Who should perform the action (1 digit) (User or Service Engineer).
- **Z**: Action to perform (1 digit).
- **m**: additional actions/information to consider (1 digit) Optional.
 - e.g. Non-authorized ink was detected, PM was triggered or Printhead in/out of Warranty.

The following table explains the **XX** part of the System Error Code or Warning:

Items in **red** are not applicable to this printer.

Code	Component/System
01	Main PCA/Electronics Module
02	Carriage/Carriage PCA
03	Power Supply Unit
04	Network Card
05	Formatter
06	Hard Disk Drive
07	Interconnect PCA
08	Front Panel
11	Trailing Cable
12	Carriage Flex Circuit
17	Interconnect Cable
21	Service Station
22	Ink Supply Station
23	Pressure System (APS)
24	Ink Delivery Tubes
25	Spittoon
26n	Ink Cartridge (color n)
26n	Printhead (color n)
31	Cutter
32	Take-up Reel
33	Sheet Feeder

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Code	Component/System
34	Dryer/Blower
35	Cleanout Assembly
36	Duplexer
37	ARSS/Rollfeed
38	Output Tray
41	Paper-Axis Motor
42	Scan-Axis Motor
43	Vacuum Fan
44	Aerosol fan
51	Window Sensor
52	Drop Detector
53	Media Sensor
54	Pinch-Arm Sensor
55	Line Sensor
56	Drive Roller Encoder Sensor
57	Ink Leak Detector
58	Color Sensor
59	Media Type Sensor
61	Language Interpreting
62	Input/Output through Parallel Port
63	Input/Output through Network Card
64	Input/Output through USB Port
65	Input/Output (not know what port)
66	Print Job Configuration
71	Memory Management
72	Generic Firmware
73	Motor Control Functions
74	Firmware Upgrade
79	Firmware Crash
81	Media Advance
82	Media Cut
83	Single-Sheet Feeding
84	Roll Feeding
85	Media-Axis Encoder Reading
86	Carriage Movement
87	Scan-Axis Encoder Reading
91	Printhead Firing
92	Servicing
93	Ink Pumping
94	Color Calibration
95	Printhead Alignment
96	Image Quality Troubleshooting

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The following table explains the \boldsymbol{YZ} part of the System Error Code or Warning:

Code	Recovery Action	Response
00	Replace	
01	Reseat/Reconnect/Clean/Adjust (manually)	
02	Calibrate/Adjust (using Automatic Process)	Possible for customer to
03	Power OFF	perform
04	Upgrade System Firmware	action
05	Upgrade Driver	
06	Add Accessory	
07	Escalate	
08	Send Plot Again	
09	Wrong Part Installed	
10	Replace	
11	Reseat/Reconnect/Clean/Adjust (manually)	
12	Calibrate/Adjust (using Automatic Process)	hp qualified
13	Power OFF	personnel
14	Upgrade System Firmware	assistance
15	Upgrade Driver	required
16	Add Accessory	
17	Escalate	
18	Send Plot Again	
19	Wrong Part Installed	

System Error Codes	invent